





DSK 197-3 TOP CLAMP

UNDER REVIEW
ECR: HB ECR 321

RELEASED
2020 SEP 17

- NOTES:
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DSK 197-3" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1
 - 7) WEIGHT: N/A

APPROVED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	AF	DRAWING NO.	REV. A
MFG. APPR.	DD	DSK 197	SHEET 2 OF 2
APPROVED	VS	TITLE	SCALE
DE APPR.	N/A	VIBRATION TEST CLAMP	NTS
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